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## Outer and Inner Arm Replacement 900XT and 1000XT Awning

**Tools Needed:**  $\frac{1}{16}$ " wrench,  $\frac{7}{32}$ " Allen wrench & flat screwdriver.

**Parts Supplied:** Outer/Inner Arm (Left or Right)

**WARNING: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN PERSONAL INJURY!! PLEASE READ THESE INSTRUCTIONS IN ITS ENTIRETY BEFORE ATTEMPTING TO COMPLETE THIS PROCESS.**

**PLEASE NOTE THAT LEFT AND RIGHT REFERENCES ARE AS YOU ARE FACING THE HOUSE.**

1. Using the Hand Crank Wand, unroll the Awning until the Fabric is completely extended. Do not lock the Rafters. Place a chair or box under the Roller Bar for support. See **Figure 1**.  
**Note:** If Arms and or Rafters on BOTH sides are to be replaced, more than one chair or box should be used to evenly and safely support the Roller Bar. See **Figure 1**.  
**Note:** Take notice of the positioning of the Drive Unit and Crank Loop. See **Figure 5**.
2. Using a  $\frac{7}{32}$ " Allen wrench, remove the Flat-head Bolt that secures the Arm and Rafter to the Roller Assembly. Separate the Roller from the end of the Rafter and Arm. See **Figure 2**.
3. Unlatch the bottom of the Arm from the Wall Bracket on the house. See **Figure 3**.
4. Transfer the extra Acorn Nut Stop from the old Inner Arm to the new Inner Arm and tighten with a  $\frac{1}{16}$ " wrench. See **Figure 4**.
5. Latch the bottom of the replacement Arm into the Wall Bracket on the house. See **Figure 3**.  
**Note:** If you are replacing the right hardware, make sure to orient the Drive Unit so that the Crank Loop is pointing towards the HOUSE. See **Figure 5**.
6. Assemble the ends of the Rafter and Arm to the Roller and secure with the Flat-head Bolt. Tighten with a  $\frac{7}{32}$ " Allen wrench. See **Figure 2**.
7. Test the Awning for proper operation.

