Outer and Inner Arm Replacement
900XT and 1000XT Awning

Tools Needed: ⅛” wrench, ⅜” Allen wrench & flat screwdriver.

Parts Supplied: Outer/Inner Arm (Left or Right)

WARNING: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN PERSONAL INJURY!! PLEASE READ THESE INSTRUCTIONS IN ITS ENTIRETY BEFORE ATTEMPTING TO COMPLETE THIS PROCESS.

PLEASE NOTE THAT LEFT AND RIGHT REFERENCES ARE AS YOU ARE FACING THE HOUSE.

1. Using the Hand Crank Wand, unroll the Awning until the Fabric is completely extended. Do not lock the Rafters. Place a chair or box under the Roller Bar for support. See Figure 1. 
Note: If Arms and or Rafters on BOTH sides are to be replaced, more than one chair or box should be used to evenly and safely support the Roller Bar. See Figure 1. 
Note: Take notice of the positioning of the Drive Unit and Crank Loop. See Figure 5.

2. Using a ⅜” Allen wrench, remove the Flat-head Bolt that secures the Arm and Rafter to the Roller Assembly. Separate the Roller from the end of the Rafter and Arm. See Figure 2.

3. Unlatch the bottom of the Arm from the Wall Bracket on the house. See Figure 3.

4. Transfer the extra Acorn Nut Stop from the old Inner Arm to the new Inner Arm and tighten with a ⅛” wrench. See Figure 4.

5. Latch the bottom of the replacement Arm into the Wall Bracket on the house. See Figure 3.

Note: If you are replacing the right hardware, make sure to orient the Drive Unit so that the Crank Loop is pointing towards the HOUSE. See Figure 5.

6. Assemble the ends of the Rafter and Arm to the Roller and secure with the Flat-head Bolt. Tighten with a ⅜” Allen wrench. See Figure 2.

7. Test the Awning for proper operation.